

## JOB DESCRIPTION

<b>DATE</b> 01.12.2017	<b>PRODUCTION</b>	<b>AREA</b>	<b>QUALIFICATIONS</b>
<b>DESCRIPTION</b>	Rolling Mill Operator	Rolling Quarto Mill	Skilled Labour
<b>CLASSIFICATION</b>	Operator		Cat. 5

**These employees are responsible for operating the rolling mills. Based on corresponding specifications and critical design of the relevant working and calibration instructions to achieve the required product properties, these factory workers carry out the preparatory work for switching on the rolling stands. Accurate recording and adjustments, as well as highly complex operations to regulate and correct the rolling process and working parameters must be carried out in order to achieve the technical characteristics required by the process.**

### Requirements, key tasks and area of responsibility

Observing the applicable safety regulations and operational procedures (P. O. S.). The factory worker takes over the control of the sheet rolling mill during the shift assigned to him. At the beginning of each shift, he or she exchanges information with the person handing over the shift about the tasks involved and the latest status quo at the workplace.

In order to carry out the rolling activities as planned, he receives all the necessary information from the shift manager. He cooperates with the plant personnel responsible for the technical equipment of the rolling mills. In order to perform the tasks assigned to him, he uses the operational IT and IT systems of the production area concerned. In this context, he checks in particular the furnace loading sequences (inserting and removal of the material) in coordination with the furnace operator as well as the condition of the semi-finished product to be rolled, also with regard to the dimensional tolerances and the steel grade, so that the rolling can be carried out in the correct slab and sheet size.

He uses the planned and/or random machine downtimes to assist in changing the equipment and the roll cylinders. If necessary, the crane with appropriate remote control and/or trolley is available for this purpose. During the planned downtimes he removes, in cooperation with the plant team responsible for this, jammed rolled material, if necessary with the oxygen burner.

In order to be able to efficiently tackle any problems, faults or breakdowns in his area of work, he is in constant contact with the person responsible for the shift. He also cooperates with the emergency personnel in order to solve (especially mechanical) problems as quickly as possible. He informs the shift manager of all deviations and faults that occur, including in the area of safety. He also assists maintenance personnel in complying with the process instructions (control of equipment, cooling, etc.). He carries out the lubrication of the machines in his area of responsibility. He is responsible for maintaining order and cleanliness in his work area as well as in the areas where there is an accumulation of scale. He uses the equipment entrusted to him with care.

NOTES

### REQUIRED PERSONAL QUALIFICATIONS

EDUCATIONAL / PROFESSIONAL TRAINING

Secondary school  
leaving certificate  X

Diploma